



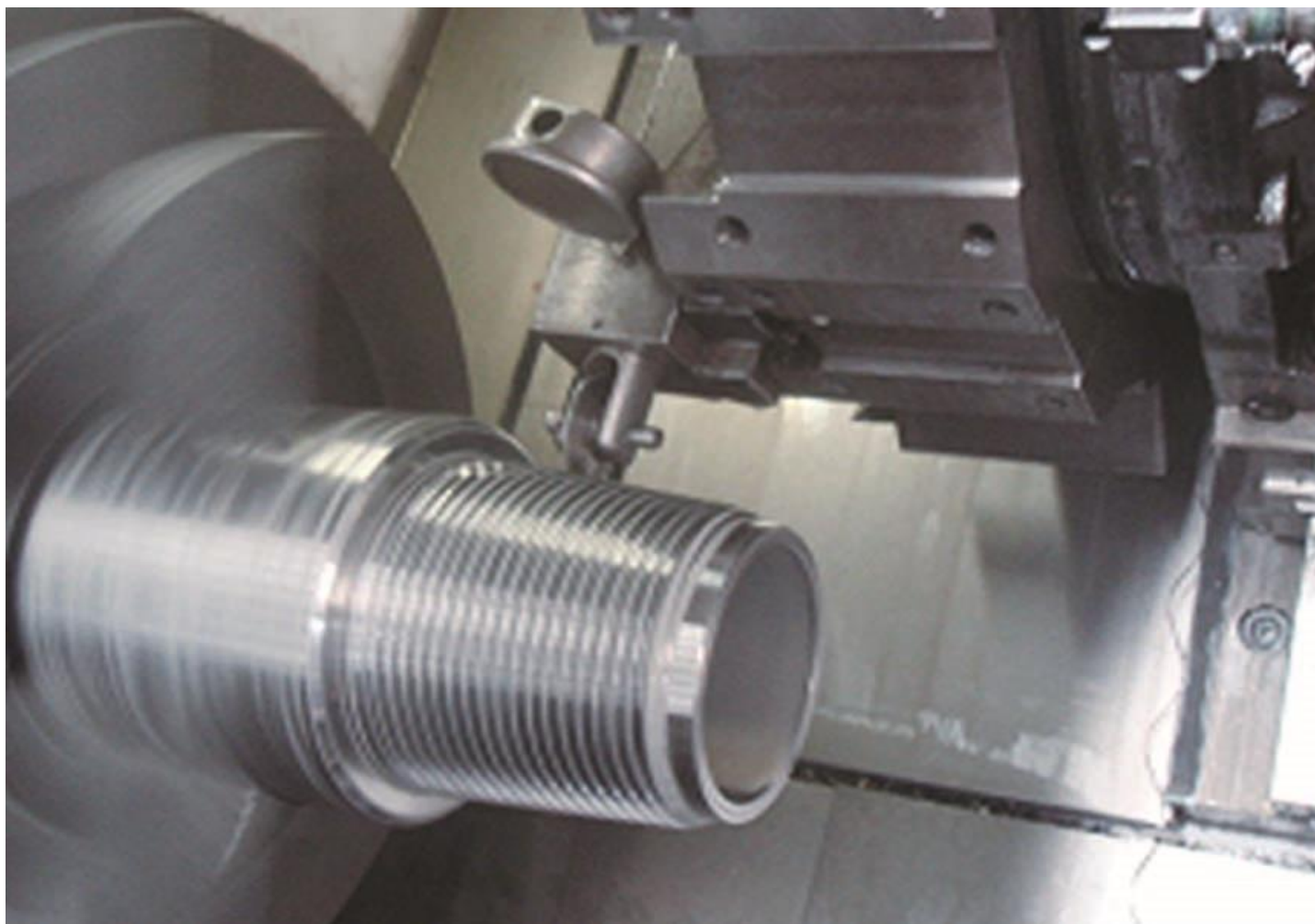
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API Standard Drill Pipe	
Specification	2-3/8" ~ 6-5/8"
Grade	E75、X95、G105、S135
Upset form	IU or EU or IEU
Executive standard	API Spec 5DP API Spec 7-2

SIZE	LB/FT	PIPE BODY				TOOL JOINT						Torsional strength	
		Grade	Upset	OD (mm)	WT (mm)	TOOL JOINT	JOINT DIAMETER d(mm)	JOINT INNER DIAMETER d(mm)	PIN	BOX	Welding neck diameter	Comparison	
									TONG SPACE LPB(mm)	TONG SPACE LPB(mm)	DTE/DPE (mm)		
2 3/8	6.65	E	EU	60.32	7.11	NC26	85.7	45.45	177.8	203.2	65.09	1.1	
		X							177.8	203.2	65.09	0.87	
		G							177.8	203.2	65.09	0.79	
2 7/8	10.4	E	EU	73.02	9.19	NC31	104.8	53.98	177.8	228.6	80.96	1.03	
		X						50.8	177.8	228.6	80.96	0.9	
		G						111.1	50.8	177.8	228.6	80.96	0.82
		S						41.28	177.8	228.6	80.96	0.82	
3 1/2	13.3	E	EU	88.9	9.35	NC38	120.7	68.26	203.2	266.7	98.43	0.98	

4	15.5	X	11.4			127	65.09	203.2	266.7	98.43	0.87	
		G				127	61.91	203.2	266.7	98.43	0.86	
		S				127	53.98	203.2	266.7	98.43	0.8	
		E				127	65.09	203.2	266.7	98.43	0.97	
		X				127	61.91	203.2	266.7	98.43	0.83	
		G				127	53.98	203.2	266.7	98.43	0.9	
	S	14	IU	101.6	8.38	NC40	139.7	57.15	177.8	254	98.43	0.87
	E						133.4	71.44	177.8	254	106.36	1.01
	X						133.4	68.26	177.8	254	106.36	0.86
	G		EU			139.7	61.91	177.8	254	106.36	0.93	
	S					139.7	50.8	177.8	254	106.36	0.87	
	E					NC46	152.4	82.55	177.8	254	114.3	1.43
X	152.4	82.55	177.8	254	114.3		1.13					
G	152.4	82.55	177.8	254	114.3		1.02					
S	4 1/2	IEU	114.3	8.56		152.4	76.2	177.8	254	114.3	0.94	
E						158.8	82.55	177.8	254	119.06	1.09	
X						158.8	72.6	177.8	254	119.06	1.01	

	20	G			10.92		158.8	76.2	177.8	254	119.06	0.91	
		S					158.8	69.85	177.8	254	119.06	0.81	
		E					158.75	76.2	177.8	254	119.07	1.07	
		X					158.75	69.85	177.8	254	119.07	0.96	
		G					158.75	63.5	177.8	254	119.07	0.96	
		S					158.75	57.15	177.8	254	119.07	0.81	
	16.6	E	EU		8.56		168.28	95.25	177.8	254	127	1.23	
		X					168.28	95.25	177.8	254	127	0.97	
		G					168.28	95.25	177.8	254	127	0.88	
		S					168.28	88.9	177.8	254	127	0.81	
	20	E			10.92		168.28	92.08	177.8	254	127	1.07	
		X					168.28	88.9	177.8	254	127	0.96	
		G					168.28	88.9	177.8	254	127	0.96	
		S					168.28	76.2	177.8	254	127	0.81	
	5	19.5	E	IEU	127	9.19	NC50	168.28	95.25	177.8	254	130.18	1.23
			X					168.28	88.9	177.8	254	130.18	0.97
G			168.28					82.5	177.8	254	130.18	0.88	
S			168.28					69.85	177.8	254	130.18	0.81	
25.6		E			12.7		168.28	88.9	177.8	254	130.18	1.02	
		X					168.28	76.2	177.8	254	130.18	0.96	
		G					168.28	69.85	177.8	254	130.18	0.86	
		S										0.87	
19.5		E			9.19	5 1/2FH	177.8	95.25	203.2	254	130.18	1.53	

5 1/2	25.6	X	139.7	12.7	65/8FH	177.8	95.25	203.2	254	130.18	1.21	
		G				177.8	95.25	203.2	254	130.18	1.09	
		S				184.15	88.9	203.2	254	130.18	0.98	
		E				177.8	88.9	203.2	254	130.18	1.21	
		X				177.8	88.9	203.2	254	130.18	0.95	
		G				184.15	88.9	203.2	254	130.18	0.99	
	S	184.15		82.55		203.2	254	130.18	0.83			
	21.9	E		9.17		177.8	101.6	203.2	254	144.46	1.11	
						X	177.8	95.25	203.2	254	144.46	0.98
						G	184.15	88.9	203.2	254	144.46	1.02
						S	190.5	76.2	203.2	254	144.46	0.96
		24.7				E	10.54	177.8	101.6	203.2	254	144.46
X			184.15		88.9			203.2	254	144.46	1.01	
G	184.15	88.9	203.2	254	144.46	0.92						
S	190.5	76.2	203.2	254	144.46	0.86						
6 5/8	25.2	8.38	E	203.2	127	203.2		279.4	176.21	1.04		
			X	203.2	127	203.2		279.4	176.21	0.82		
			G	209.55	120.65	203.2	279.4	176.21	0.87			
			S	215.9	107.95	203.2	279.4	176.21	0.86			
	27.7		E	9.19	203.2	127	203.2	279.4	176.21	0.96		
					X	209.55	120.65	203.2	279.4	176.21	0.89	
					G	209.55	120.65	203.2	279.4	176.21	0.81	
					S	215.9	107.95	203.2	279.4	176.21	0.8	



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